



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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DSK078

Job Sheet 184652



Part No: DSK078

Job Qty: 10 ea

DAS
21
9-89

Part Name: D2893-1 Turning Detail



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/15/18

Job Tracking No:

Due Date: 10/26/18 NOV 5

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP rev A. 08.03.13 new issue EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Machining-4		
100	Doosan	6 pcs	10/26/18	10/26/18	0.50	5.26	Doosan		
110	QC	6 pcs	10/26/18	10/26/18	0.00	0.00	QC2 Machining-4		
120	QC	6 pcs	10/26/18	10/26/18	0.00	0.00	QC8 Machining-4		
130	Packaging	6 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea	10/26/18	10/26/18	0.00	0.00	QC21		

Part Op 100 - Turn blank as per Folio FA081 (4TH AXIS PLUG DT8492)
Descriptions: 130 - LOCATION: MAT060

DAS
21
9-89

NOV 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D6104-005	Round Billet, 17-4	60 Ea (10 ea)	90-Start up Operation	51083980 5124201

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D6104-005	10	11	0

Part Specifications

Specifications could not be found.

Plex 10/15/18 2:36 PM Dart.lajeunesse.marie

01

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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DART AEROSPACE LTD		Work Order:	184657
Description: Turning Detail for D2893-1		Part Number:	DSK078
Inspection Dwg: DSK078	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.707	2.712		2.7095	2.709	2.7093	2.709	2.709
B	4.946	4.966	4.954	4.954	4.9545	4.954	4.953	4.953
C	3.064	3.084		3.0735	3.0735	3.0738	3.0735	3.073
D	0.718	0.738		.730		.732	.730	.729
E	0.090	0.110		.099	.099	.099	.099	.0995
F	2.934	2.954		2.943	2.9435	2.9437	2.943	2.943
G	2.166	2.186		2.177			2.175	2.078
H	3.890	3.910		3.901	3.9005	3.9008	3.901	3.9005
I	0.914	0.934		.926			.920	.921
J	0.022	0.042		R.32				
K	0.109	0.129	skp	.117			.185	.118
L								
M								
N								
O								
P								

Measured by: [Signature] Date: 10/11/06

Audited by: _____ Date: _____

Prototype Approval: _____ Date: _____

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	[Signature]

DART
AEROSPACE

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S125173



Part: DSK078

Job No: 184652

Serial No/Batch: S125173

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/06/18